

# FLUIDS FOOD

Lecture Note  
ITP530

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## TUJUAN INSTRUKSIONAL

- Mahasiswa akan mengetahui dan memahami konsep dasar atas berbagai model yang menjelaskan tingkah laku dan karakteristik fluida
- Mahasiswa akan mampu menjelaskan dan memecahkan soal-soal aplikasi tentang aliran fluida (kasus industri pangan)
- Mahasiswa akan mampu menggunakan konsep aliran fluida (prinsip kontinuitas, dsb) untuk menganalisis suatu proses/soal keteknikan (kasus industri pangan) : mampu menghitung keperluan/ukuran pompa yang diperlukan untuk transportasi fluida

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## ALIRAN FLUIDA

### FLUIDA :

Senyawa/bahan yang dapat mengalir tanpa mengalami “disintegrasi” jika dikenakan tekanan kepada bahan tersebut.

FLUIDA : → GAS  
 → CAIRAN  
 → PADATAN

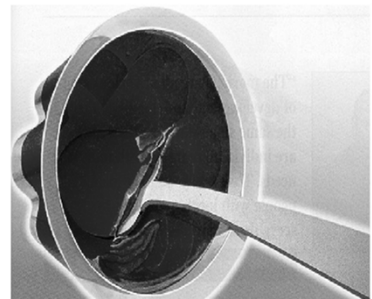
Karakteristik Aliran .....> REOLOGI

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## KENAPA BELAJAR REOLOGI?

- Bahan pangan fluida??
  - saus tomat
  - es krim
  - coklat
  - pudding/gel?

- Keperluan Disain Proses
- Evaluasi Proses
- QC
- Konsumen



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### KARAKTERISTIK FLUIDA

**Densitas :**  
 massa per satuan volume

SI	:	$\text{kg.m}^{-3}$
Lainnya	:	$\text{lb}_m.\text{ft}^{-3}$ $\text{g.cc}^{-1}$ atau $\text{g.cm}^{-3}$

**Kompresabilitas :**  
 Perubahan densitas fluida karena perubahan suhu atau tekanan

- sangat penting untuk gas
- dapat diabaikan untuk cairan

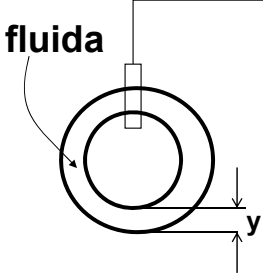
**Viskositas.....?**

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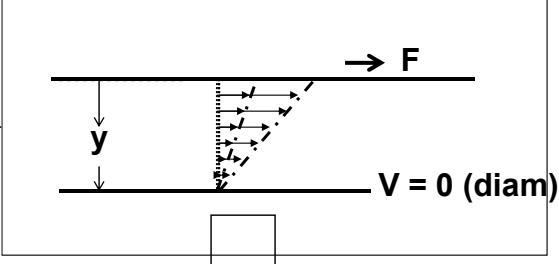
### BATASAN VISKOSITAS

Perhatikan dua silinder Konsentrik :

Silinder dalam : diam  
 Silinder luar : bergerak/berputar  
 Fluida terdapat diantara dua tabung



fluida



**Untuk tetap mempertahankan aliran, diperlukan gaya = F**  
**Kemudahan mengalir?  $\Delta V/\Delta y$ ?**  
 **$V = f(F, A, \text{sifat fluida})$**

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### BATASAN VISKOSITAS

Luas = A

Kemudahan mengalir?  $\Delta V/\Delta y$ ?  
 $V = f(F, A, \text{sifat fluida})$

**VISKOSITAS ( $\nu$ )**  
 Suatu ukuran mudah/sukarnya suatu bahan untuk mengalir  
Viscosity - the property of a material which describes the resistance to flow

$$\frac{F}{A} = \mu \left( - \frac{dV}{dy} \right) = \tau$$

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### Tentukan satuan Viskositas ..... $\mu [=]$

Diketahui Hk Newton ttg viskositas

$$\frac{F}{A} = \mu \left( - \frac{dv}{dy} \right) \implies \mu = \frac{F}{A} \left( - \frac{dv}{dy} \right)^{-1}$$

**Prinsip** : Fungsi  $\rightarrow$  mempunyai dimensi/satuan yg homogen

$$\mu [=] \frac{\text{dyne}}{\text{cm}^2} \left( \frac{\text{cm} / \text{det}}{\text{cm}} \right)^{-1}$$

$$\mu [=] \frac{\text{g} \cdot \text{cm} \cdot \text{det}^{-1}}{\text{cm}^2} \cdot \text{det}$$

$$\mu [=] \text{g cm}^{-1} \text{det}^{-1} = \text{poise}$$

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**Viskositas**

Note :  $\mu [=] \text{g cm}^{-1}\text{det}^{-1} = \text{poise}$   
 1 poise = 100 cp

Contoh:

air (20°C, 1 atm)	=	1.0019 cp
air (80°C, 1 atm)	=	0.3548 cp
udara (20°C, 1 atm)	=	0.01813 cp
$\text{C}_2\text{H}_5\text{OH}$ (lq; 20°C, 1 atm)	=	1.194 cp
$\text{H}_2\text{SO}_4$ (lq; 25°C, 1 atm)	=	19.15 cp
glycerol (lq; 20°C, 1 atm)	=	1069 cp

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**FLUIDA : NEWTONIAN & NON-NEWTONIAN**

$\frac{F}{A} = \mu \left( -\frac{dv}{dy} \right)$  : Hk. Newton

$\tau = \mu \left( -\frac{dv}{dy} \right) \longrightarrow -\frac{dv}{dy} = \dot{\gamma}$  , laju geser (*shear rate*)  
 $\tau = \text{gaya geser}$

$\tau = \mu \dot{\gamma}$

Kemiringan =  $\mu$

Fluida-fluida yang menganut hukum Newton:  
**FLUIDA NEWTONIAN**

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## NON-NEWTONIAN

**1**  $\tau = K (\dot{\gamma})^n$  .....> model "Power law"

**K** : Indeks tingkah laku aliran (*flow behavior index*)  
**n** : Indeks konsistensi

**A. Newtonian**  
 $\tau = \mu (\dot{\gamma})$ ,  
 model "power law"  
 dgn  $K=\mu$  dan  $n=1$

**B. Pseudoplastik**  
 $\tau = K(\dot{\gamma})^n, n < 1$

**C. Dilatan**  
 $\tau = K(\dot{\gamma})^n, n > 1$

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## NON-NEWTONIAN

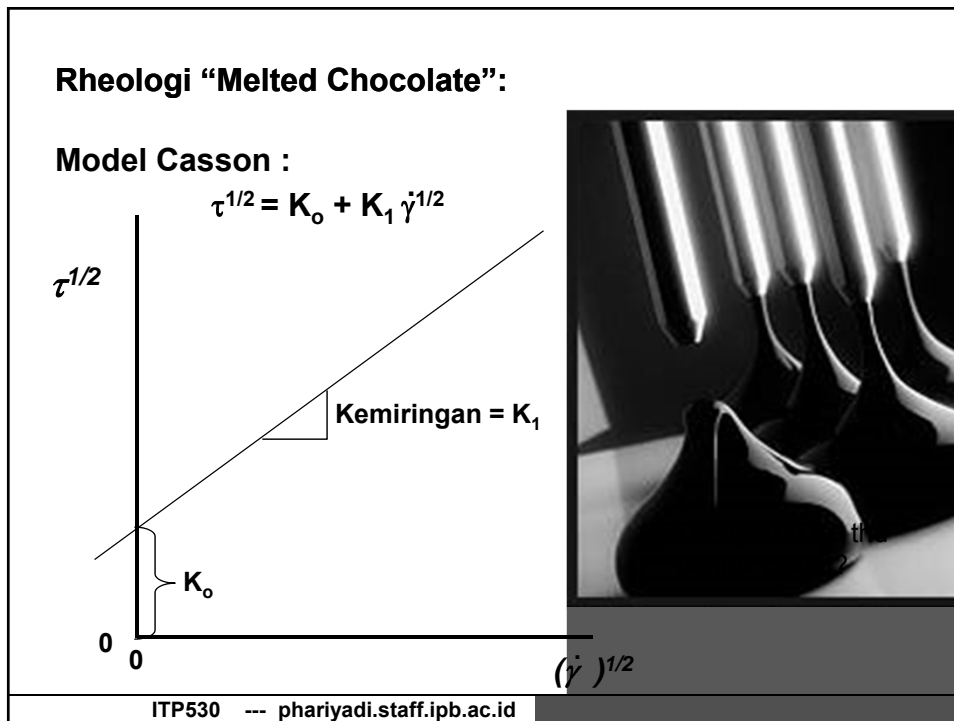
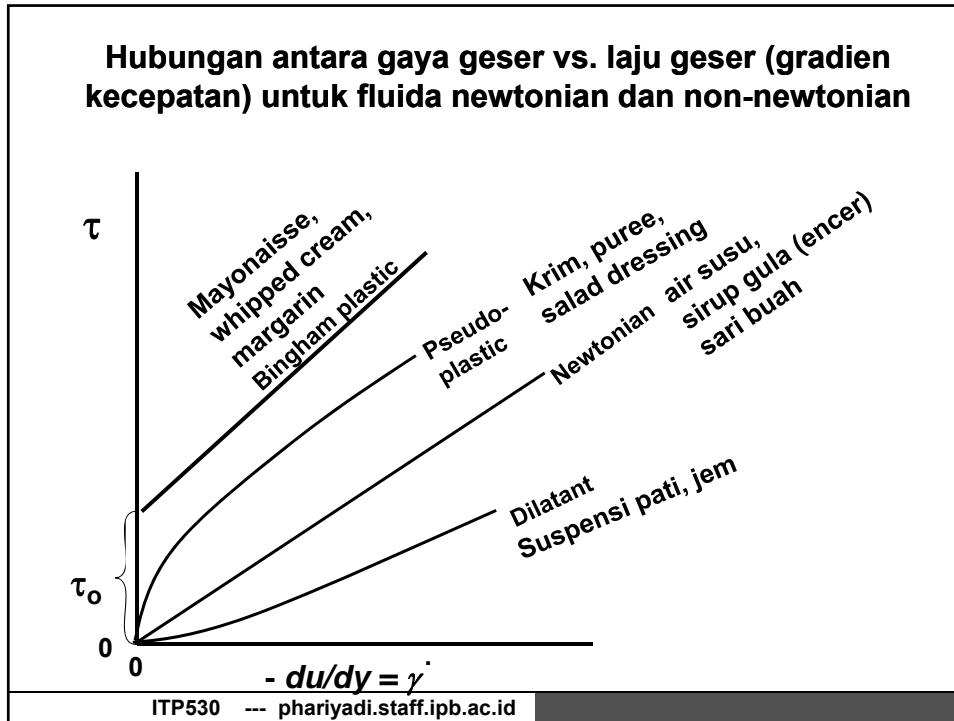
**2**  $\tau = \tau_o + K (\dot{\gamma})^n$  .....> model "Herschel-Bulkley"

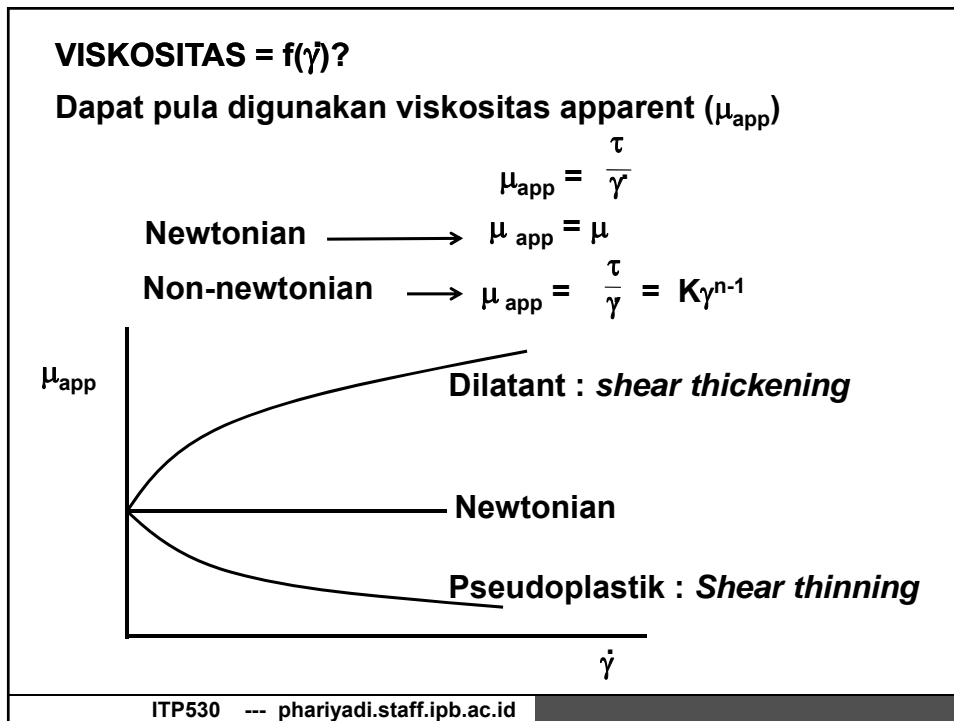
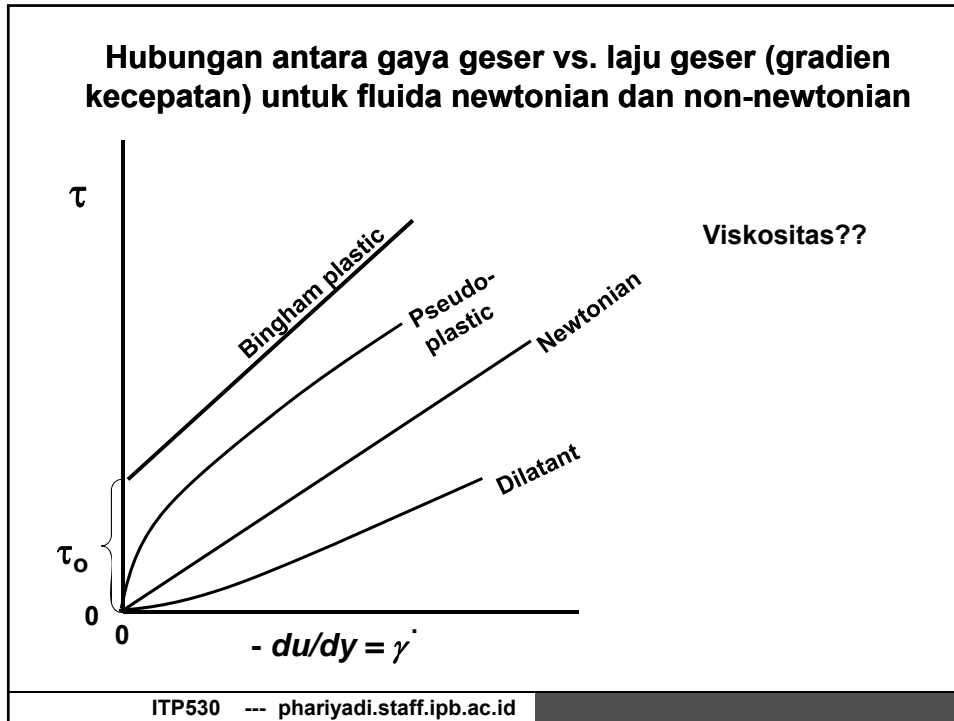
**K** : Indeks tingkah laku aliran (*flow behavior index*)  
**n** : Indeks konsistensi  
 **$\tau_o$**  : gaya geser awal (*yield stress*)

**A. Bingham plastik**  
 $\tau = \tau_o + K(\dot{\gamma})$

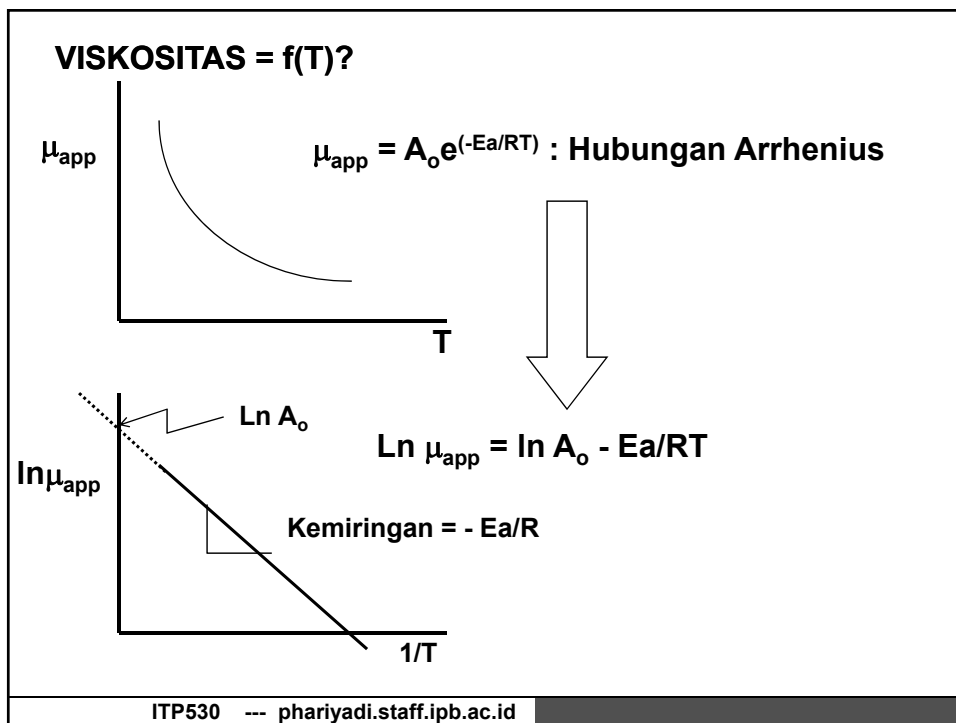
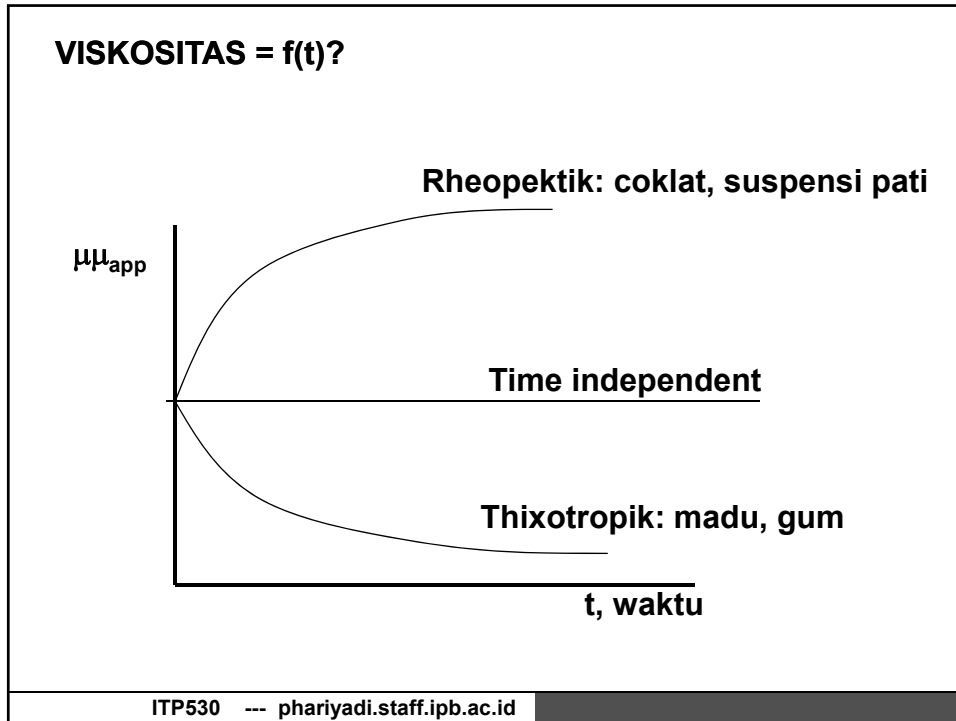
**B. Fluida H - B**  
 $\tau = \tau_o + K(\dot{\gamma})^n; n < 1$

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### ALIRAN FLUIDA NEWTONIAN DALAM PIPA

Perhatikan : tabung silinder panjang L, diameter R.  
 Fluida mengalir dengan kecepatan V  
 Terdapat perbedaan tekanan,  $P_1$  di ujung masuk pipa dan  $P_2$  di ujung keluar,  $P_1 > P_2$

Perhatikan silinder dgn jari-jari= $r$  dan ketebalan =  $dr$

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### ALIRAN FLUIDA NEWTONIAN DALAM PIPA

Gaya bekerja pada permukaan silinder ( $r$ ) .....>  $F = (P_1 - P_2)(\pi r^2)$   
 Luas permukaan silinder .....>  $A = 2\pi rL$   
 Jadi, gaya geser ( $\tau_r$ ):

$$\tau = \frac{(P_1 - P_2)(\pi r^2)}{2\pi rL} = \frac{(P_1 - P_2)r}{2L} = \frac{\Delta P \cdot r}{2L}$$

Ingat :  $\tau = \mu \left( -\frac{dv}{dy} \right)$       Jadi  $\frac{(P_1 - P_2)r}{2L} = \mu \left( -\frac{dv}{dr} \right)$

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### ALIRAN FLUIDA NEWTONIAN DALAM PIPA

$$\frac{(P_1 - P_2)r}{2L} = \mu \left( -\frac{dV}{dr} \right)$$

$$dV = \frac{(P_1 - P_2)}{2L\mu} (-rdr)$$

$$\int dV = \frac{(P_1 - P_2)}{2L\mu} \int -r.dr$$

$$V(r) = \frac{(P_1 - P_2)}{2L\mu} \left[ -\frac{r^2}{2} \right] + C$$

Diketahui bahwa pada  $r=R \dots \rightarrow V=0$   
 maka,  $C = \frac{(P_1 - P_2)(R^2)}{4L}$   
 Jadi :  

$$V = \frac{(P_1 - P_2)}{4L\mu} (R^2 - r^2) = \frac{\Delta P}{4L\mu} (R^2 - r^2)$$

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### DISTRIBUSI KECEPATAN

$$V = \frac{(P_1 - P_2)}{4L\mu} (R^2 - r^2) = \frac{\Delta P}{4L\mu} (R^2 - r^2)$$

Terlihat bahwa :

pada  $r = R \dots \rightarrow V = 0$   
 pada  $r = 0 \dots \rightarrow V = V_{\max} = \frac{(P_1 - P_2)}{4L\mu} (R^2) = \frac{\Delta PR^2}{4L\mu}$

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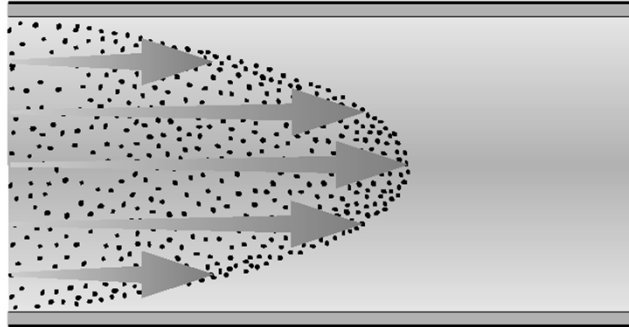
### DISTRIBUSI KECEPATAN

$$V = \frac{(P_1 - P_2)}{4L\mu} (R^2 - r^2) = \frac{\Delta P}{4l\mu} (R^2 - r^2)$$

Terlihat bahwa :

pada  $r = R$  .....>  $V = 0$

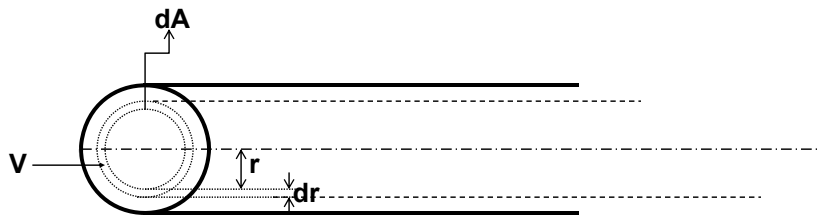
pada  $r = 0$  .....>  $V = V_{\max} = \frac{(P_1 - P_2)}{4l\mu} (R^2) = \frac{\Delta PR^2}{4L\mu}$



The length of an arrow corresponds to the velocity of a particle.

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### KECEPATAN RATA-RATA



$$dA = \pi \{(r+dr)^2 - r^2\}$$

$$dA = \pi \{r^2 + 2rdr + (dr)^2 - r^2\}$$

$dr$  kecil mendekati nol, maka :  $(dr)^2 \rightarrow 0$

$$dA = 2\pi r dr$$

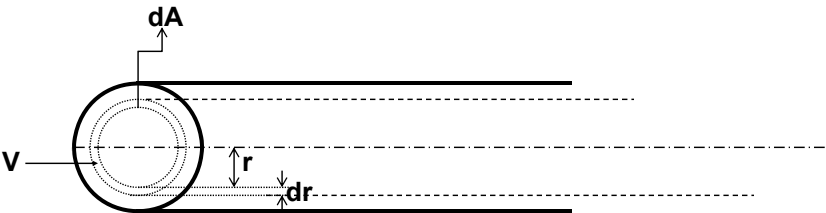
Laju aliran volumetrik melalui  $dA$  .....>  $VdA = V(2\pi r dr)$

Debit total (melalui A)

$$\dots\dots> \overline{V}dA = \frac{(P_1 - P_2)}{4L\mu} (R^2 - r^2) (2\pi r dr)$$

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### KECEPATAN RATA-RATA



$$\bar{v} dA = \frac{(P_1 - P_2)}{4L\mu} (R^2 - r^2) (2\pi r dr)$$

$$\bar{V} (\pi R^2) = \frac{(P_1 - P_2)}{4L\mu} (2\pi) \int_0^R (R^2 - r^2) r dr$$

$$\bar{V} = \frac{(P_1 - P_2) R^2}{8L\mu} = \frac{\Delta P R^2}{8L\mu} \quad \Rightarrow \quad \bar{V} = 1/2 V_{\max}$$

$$\text{Debit} = Q = \frac{\Delta P R^2}{8L\mu} (\pi R^2) \quad \Rightarrow \quad Q = \frac{\Delta P \pi R^4}{8L\mu}$$

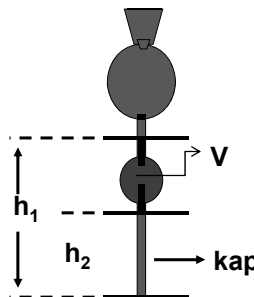
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### KECEPATAN RATA-RATA dan VISKOSITAS

Pada /pipa tabung dengan jari-jari R

$$\bar{V} = \frac{(P_1 - P_2) R^2}{8L\mu} = \frac{\Delta P R^2}{8L\mu} \quad \text{atau} \quad \mu = \frac{\Delta P R^2}{8L\bar{V}}$$

#### APLIKASI .....1 : VISKOMETER KAPILER



- catat waktu yang diperlukan untuk mengalirkan fluida dengan volume tertentu
- Waktu yang diperlukan untuk mengosongkan sejumlah volume = t

$$Q = \frac{V}{t}$$

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### APLIKASI ...1: VISKOMETER KAPILER

$$\Delta P = \rho g h$$

$$h = (h_1 - h_2)$$

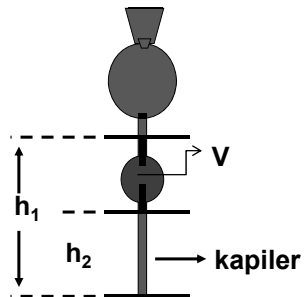
$$Q = \frac{\Delta P \pi R^4}{8 L \mu}$$

$$Q = \frac{V}{t}$$

$$\frac{\mu}{\rho} = K = \frac{\pi R^4 g h}{8 L Q} = \left( \frac{\pi R^4 g h}{8 L V} \right) t$$

$$K = b t$$

K : viskositas kinematik  
 b : konstanta viskometer  
 L : panjang kapiler  
 R : jari-jari kapiler  
 V : volume  
 h : tinggi kolom penampung ( $h_1 - h_2$ )



Nilai b, konstanta viskometer:  
 dicari dengan menggunakan larutan  
 standar (diketahui  $\mu$  dan  $\rho$ )

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### ALIRAN FLUIDA NON-NEWTONIAN DALAM PIPA

$$\tau_w = \frac{\Delta P R}{2L}$$

$$v(r) = \frac{2L}{\Delta P} \frac{1}{\frac{1}{n} + 1} \frac{1}{K^{1/n}} \left[ \left( \frac{\Delta P R}{2L} - \tau_o \right)^{\frac{1}{n} + 1} - \left( \frac{\Delta P R}{2L} - \tau_o \right)^{\frac{1}{n} + 1} \right]$$

$$v_{\max} = \frac{2L}{\Delta P} \frac{1}{\frac{1}{n} + 1} \frac{1}{K^{1/n}} \left( \frac{\Delta P R}{2L} - \tau_o \right)^{\frac{1}{n} + 1}$$

$$\gamma_w = \frac{4V}{R} \left( \frac{3}{4} + \frac{1}{4n} \right)$$

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## NON-NEWTONIAN Vs NEWTONIAN :

$$\tau_w = \frac{\Delta P R}{2L}$$

$$\gamma_w = \frac{4V}{R}$$

$$\tau = K(\gamma)^n$$

$$\tau_w = K(\gamma_w)^n$$

$$\frac{\Delta P R}{2L} = K \left( \frac{4\bar{V}}{R} \right)^n$$

$$\log \Delta P + \log \frac{R}{2L} = \log K + n \log \left( \frac{4\bar{V}}{R} \right)$$

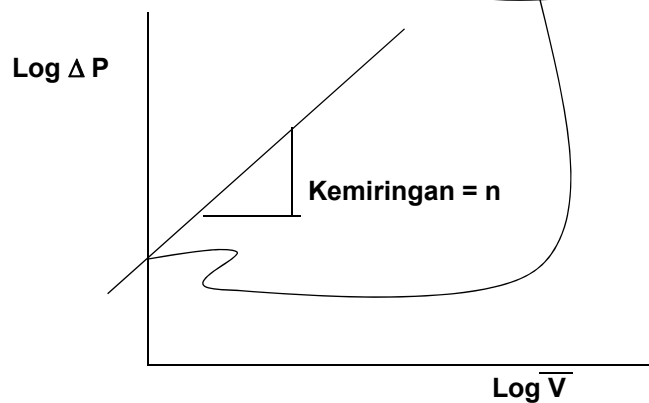
$$\log \Delta P = n \log \bar{V} + \left( n \log \frac{4}{R} + \log K - \log \frac{R}{2L} \right)$$

$$y = nx + b$$

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## NON-NEWTONIAN Vs NEWTONIAN :

$$\log \Delta P = n \log \bar{V} + \left( n \log \frac{4}{R} + \log K - \log \frac{R}{2L} \right)$$

Jika  $n = 1$ 

...&gt; newtonian

$$\text{Maka : } \mu = \frac{\Delta P R^2}{8LV}$$

jika  $n < 1$  atau  $n > 1$ 

...&gt; non-newtonian

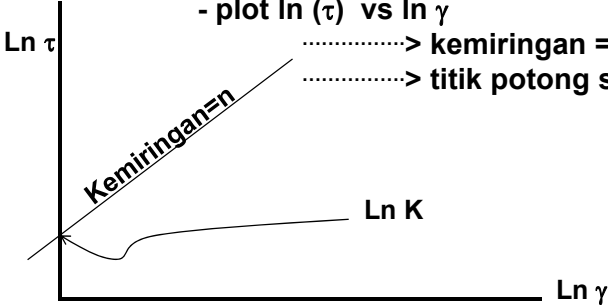
harus dicari nilai K

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**NON-NEWTONIAN Vs NEWTONIAN :**

**Mencari K ??**

- ingat model umum :  $\tau = \tau_0 + K(\gamma)^n$
- linierkan :
  - .....>  $\ln(\tau - \tau_0) = \ln K + n \ln \gamma$
- asumsikan  $\tau_0 \dots > 0$ 
  - .....>  $\ln(\tau) = \ln K + n \ln \gamma$
- plot  $\ln(\tau)$  vs  $\ln \gamma$ 
  - .....> kemiringan = n (Cek and recek!)
  - .....> titik potong sb y =  $\ln K$



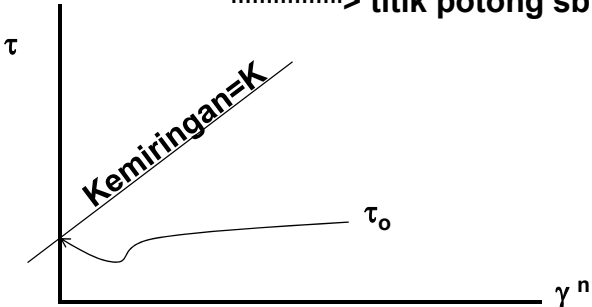
The graph shows a coordinate system with the vertical axis labeled  $\ln \tau$  and the horizontal axis labeled  $\ln \gamma$ . A straight line is drawn through the origin with a positive slope. A label 'Kemiringan=n' is placed along the line. A horizontal line is drawn from the y-axis to the line, and the point on the y-axis is labeled  $\ln K$ .

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**NON-NEWTONIAN Vs NEWTONIAN :**

**Mencari  $\tau_0$  ??**

- ingat model umum :  $\tau = \tau_0 + K(\gamma)^n$
- setelah diketahui nilai n, maka :
- plot  $\tau$  vs  $(\gamma)^n$ 
  - .....> kemiringan = K (Cek and recek!)
  - .....> titik potong sb y =  $\tau_0$



The graph shows a coordinate system with the vertical axis labeled  $\tau$  and the horizontal axis labeled  $\gamma^n$ . A straight line is drawn with a positive slope. A label 'Kemiringan=K' is placed along the line. A horizontal line is drawn from the y-axis to the line, and the point on the y-axis is labeled  $\tau_0$ .

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**Contoh : Force Flow Tube or Capillary Viscometer**

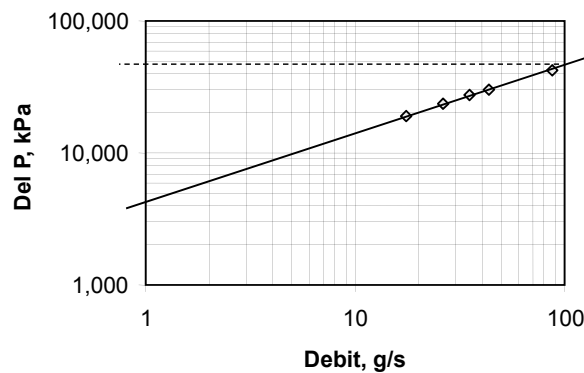
Viskometer tabung mempunyai diameter dalam (ID) 1.27 cm, panjang 1.219 m. Digunakan untuk mengukur viskositas fluida ( $\rho=1.09 \text{ g/cm}^3$ ).

Data yang diperoleh adalah sbb:

(P1-P2)[=]kPa	Debit (g/s)
19.187	17.53
23.497	26.29
27.144	35.05
30.350	43.81
42.925	87.65

Ditanyakan nilai K dan n!

**Contoh : Force Flow Tube or Capillary Viscometer**



Kemiringan :

$$\frac{\log 48 - \log 4.3}{\log 100 - \log 1} = \frac{1.6812 - 0.6335}{2} = 0.523$$

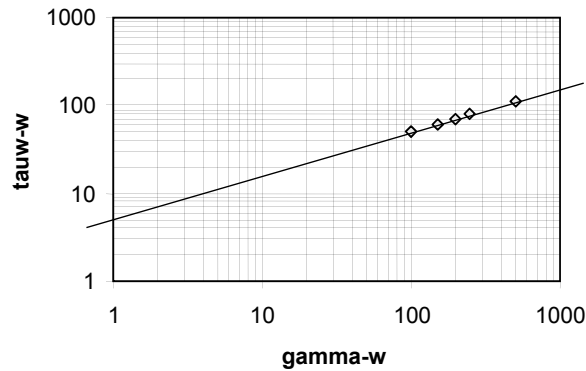
$n = 0.523$

Berikutnya : K???

**Contoh : Force Flow Tube or Capillary Viscometer**

$$\tau_w = \frac{\Delta PR}{2L} \quad \tau_w = [0.00635(0.5)/1.219]\Delta P = 0.002605 \Delta P \text{ Pa}$$

$$\gamma_w = \frac{4V}{R} \left( \frac{3}{4} + \frac{1}{4n} \right) \quad \gamma_w = 5.7047 Q$$

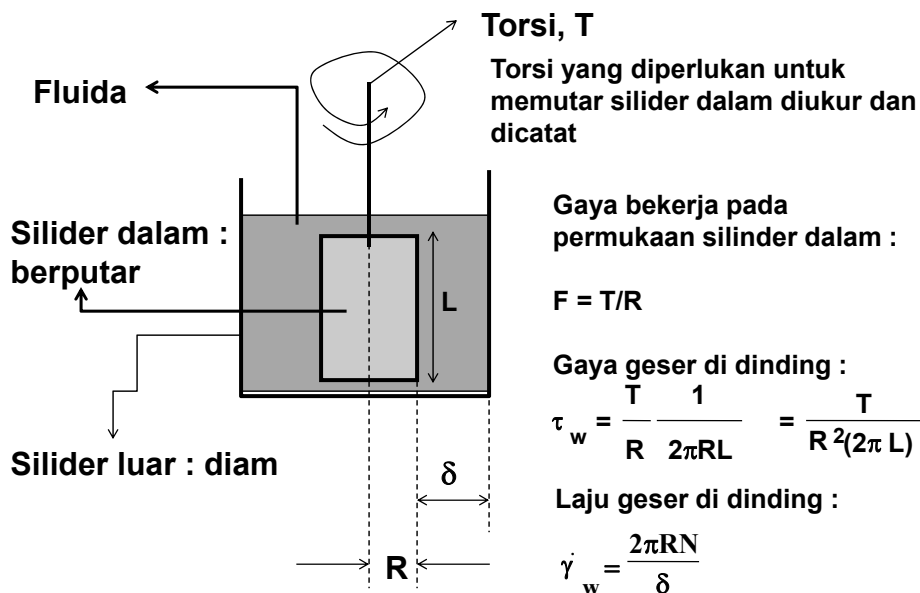


Log-log plot :

$$\log \tau_w = \log K + n \log \gamma_w$$

cek/recek n  
K = 5 pa.s<sup>0.5</sup>

**Contoh : VISKOMETER ROTASIONAL**



**Contoh soal.... (1)**

Viskometer rotasional mempunyai, pada skala pembacaan penuh mempunyai konstanta pegas = 7187 dyne-cm.

Hasil percobaan menunjukkan hasil sbb :

N (RPM)	Torsi (% skala penuh)
2	15
4	26
10	53
20	93

Tentukan parameter reologinya!

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**Contoh soal.... (2)**

$$\tau_w = \frac{T}{R^2(2\pi L)} = \frac{7187(\%FS)}{(0.5)(2\pi)(6)}$$

$$= (762.56)(\%FS)$$

$$\dot{\gamma}_w = \frac{2\pi RN}{\delta}$$

$$= \frac{2(\pi)(0.5)N}{(0.75-0.5)(60)} = 0.2094 N$$

Buat plot  $\ln \tau_w$  vs  $\ln \dot{\gamma}_w$

.....

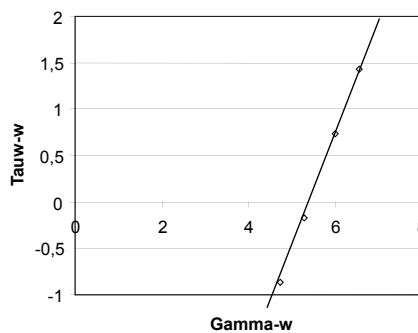
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**Contoh soal.... (3) - - - Analisis Data**

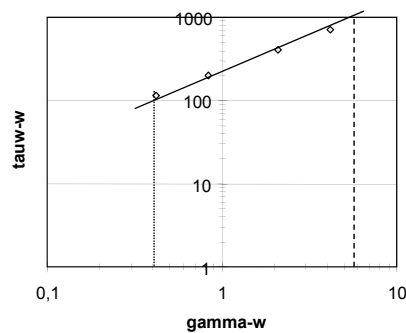
N. rpm	Torsi terbaca (%FS)	$\gamma_w$ (1/s)	$\tau_w$ (dyne/cm <sup>2</sup> )	Ln $\gamma_w$	Ln $\tau_w$
2	0,15	0,4188	114,38	-0,87	4,7396
4	0,26	0,8376	198,27	-0,177	5,2896
10	0,53	2,094	404,16	0,7391	6,0018
20	0,93	4,188	709,18	1,4322	6,5641

- Ingat :  $\tau_w = K(\gamma_w)^n$   
 $\ln \tau_w = \ln K + n \ln(\gamma_w)$
- cari persamaan garis lurus  $\ln \tau_w$  vs  $\ln \gamma_w$
  - kemiringan = n
  - intersep =  $\ln K$

Hub antara  $\ln \tau_w$  dan  $\ln \gamma_w$  dalam kertas grafik linier-linier



Hub antara  $\tau_w$  dan  $\gamma_w$  dalam kertas grafik log-log



Kemiringan :  
 $= (\log 1000 - \log 100) / (\log 5,3 - \log 0,43)$   
 $= 0.79$

Intersep :  
 $K = 225 \text{ Pa.s}$